# VOLVO PENTA INBOARD DIESEL



## D1 and D2 series – a new standard for yacht comfort

The new Volvo Penta D1 and D2 series are designed with priority for highest comfort onboard.

Low cruising rpm gives quiet running and low vibrations, and exhaust emissions are extremely low. Compact size means easy installation, and the 115 A alternator with a built-in charging sensor provides rapid charging for onboard electrical needs. Setting a new standard for yacht comfort.

The base engine is developed for industrial applications for heavy and medium duty and marinized for the highest marine demands. This guarantees a reliable engine with a long service life.

### **Service Life**

The D1-30 is fitted with freshwater cooling as standard. This reduces internal corrosion and enables the engine to maintain a consistent and optimal working temperature under all conditions.

To avoid galvanic corrosion the engine is equipped with a unique electrical isolation between engine and S-drive.

### Comfort

Smooth running with very low vibration levels is achieved through a dynamically balanced design incorporating a flywheel of high rotating mass and high efficiency rubber isolation.

The new engine with re-designed combustion chambers and lower engine speed – 2800–3200 rpm – together with the new inlet air silencer gives the highest comfort on board. The second secon

The noise is reduced by 3–4 dBA.

The engine's high torque provides excellent operating characteristics to aid maneuvering, particularly in confined spaces.

Additional on board comfort features are available from an extensive range of matched accessories.

### **Charging capacity**

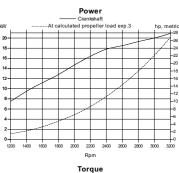
The new 115A alternator with an electronic sensor makes it possible to use a higher battery capacity and have fully charged batteries on board. Even at idle speed, the alternator gives more than 35A, and at cruising speed it delivers approx. 100A.

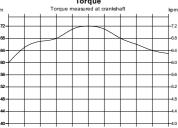
### Transmissions

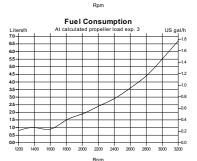
Six matched transmission options are available, each built for durability and smooth running.

### Environment

An advanced combustion system increases fuel burning efficiency to minimize noxious exhaust emissions and enhance overall enjoyment of boating. The D1-30 is certified according to BSO, SAV, RCD and EPA 2.











### D1-30

### **Technical description:** Engine block and head

Cylinder block and cylinder head manufactured from high grade cast iron. Crankcase features a rigid tunnel block design.

Exhaust system

Cooling system

thermostat

sion tank

fittings

peller

Electrical system

- Electric starter motor

Instrument panel

- Electrical stop function

Standard panel, including:

- Start button or key switch

water cooled exhaust elbow

Freshwater cooled exhaust manifold and sea-

Freshwater cooling system governed by

- Tubular heat exchanger with integral expan-

- Coolant system prepared for hot water outlet

- Easily accessible sea water pump and im-

- 12V corrosion-protected electrical system

Glow plugs for excellent cold starting

nection available in various lengths

Optional rev counter incl. hour counter

Extension cable harness with plug-in con-

Charging regulator with electronic sensor for

14V/115A marine alternator

voltage drop compensation

- Chrome molybdenum forged crankshaft, statically and dynamically balanced with integral counterweights. Pistons are cast from high silicon aluminum, are heat treated and fitted with two cast iron, chromium faced compression rings and a single oil ring.
- Replaceable, hardened valve seats Elastic coupling on flywheel
- \_
- Engine mounting
- Tuned front and rear cushion-type rubber mounts. Adjustable.

### Lubrication system

- Spin-on fullflow oil filter
- Separate oil scavenger pipe
- Closed circuit crankcase ventilation

### Fuel system

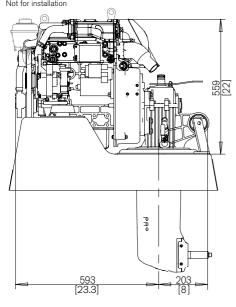
- Flange mounted, cam driven in-line injection pump
- Feed pump with hand primer
- Spin-on type fine fuel filter

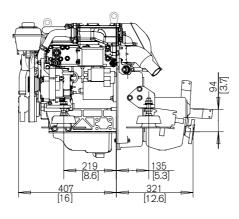
### **Technical Data**

Engine designation	D1-30
Crankshaft power, kW (hp)	20.9 (28.4)
Propeller shaft power, kW (hp)	20.1 (27.3)
Engine speed, rpm	2800-3200
Displacement, I (in <sup>3</sup> )	1.13 (69)
Number of cylinders	3
Bore/stroke, mm (in.)	77/81 (3.03/3.19)
Compression ratio	23.5:1
Dry weight with	
reverse gear MS10A/MS10L, kg (lb)	145/144 (320/317)
reverse gear MS15A/MS15L, kg (lb)	157/156 (346/344)
Dry weight with sail drive 130S, kg (lb).	158 (348)

Duty rating: R5 Technical data according to ISO 8665. With fuel having an LHV of 42,700 kJ/kg and density of 840 g/liter at 15°C (60°F). Mer-Chant fuel and differ from this specification which will influence engine power output and fuel consumption. The engine is certified according to BSO, SAV, RCD and EPA 2.

### Dimensions D1-30/MS15A/130S





- Alarm (for monitoring temperature, oil pressure and charge rate)
- Instrument panel lighting
- Switch for alarm test and glow
- Choice of transmissions:
- Housing of gravity die-cast aluminum alloy
- Mechanical multiple-disc clutch shift
- Safety coupling with built-in overload protection

MS10A - reverse gear with 8° down angle output.

- Ratio 2.35:1/2.70:1 (RH/LH)
- MS10L reverse gear with straight output.
- Ratio 2.35:1/2.26:1 (RH/LH)
- MS15A reverse gear with 8° down angle output.
- Ratio 2.63:1/1.96:1 (RH/LH)
- MS15L reverse gear with straight output.
- Ratio 2.63:1/1.96:1 (RH/LH)
- S-drive 130S and 130SR for reverse installation of engine. Ratio 2.19:1.

#### Accessories

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- Engine controls and steering systems
- Additional instrument panels and instruments
- Battery and battery switches
- Hot water systems
- Separate expansion tanks
- Cooling water seacocks, strainers and hoses
- Exhaust systems and hull fittings
- Fuel systems including filters, pipes etc.
- Propeller shaft systems and propellers
- Chemical products paints, oils, cleaners etc.

Contact your local Volvo Penta dealer for further informa-

Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines

**VOLVO** PENTA

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